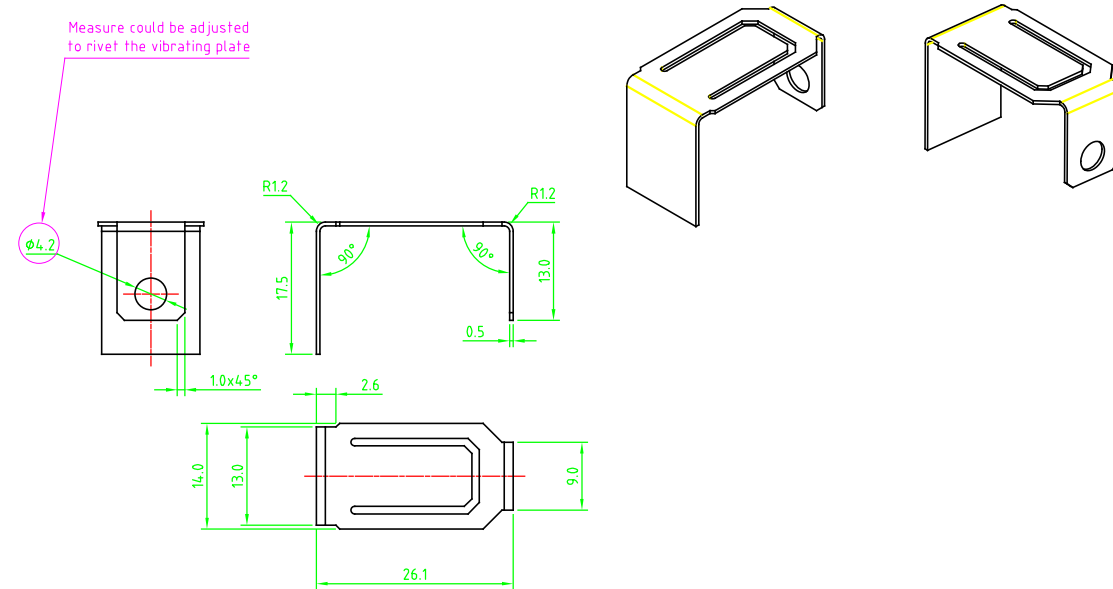
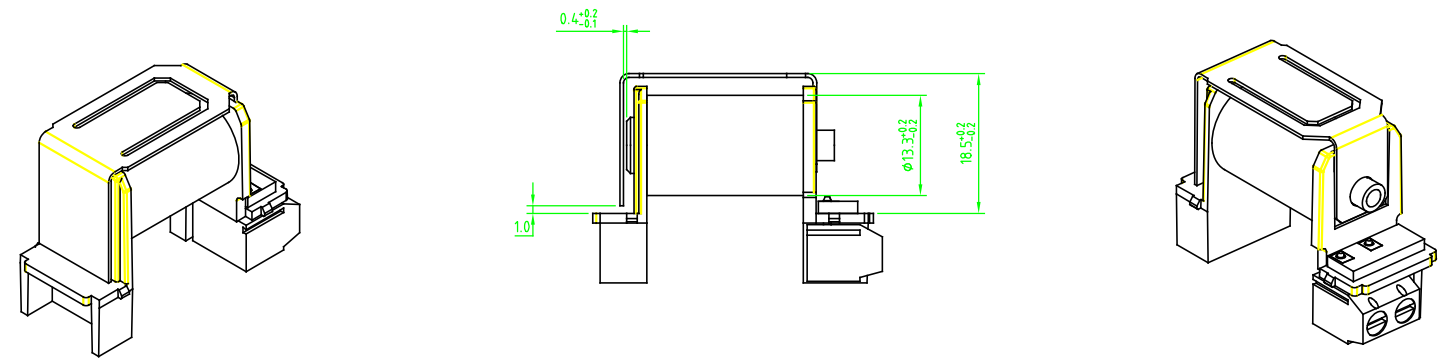


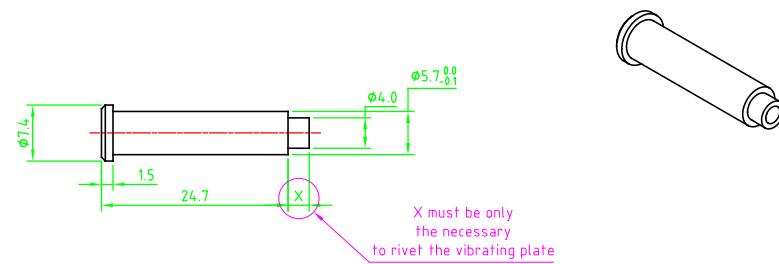
VIBRATING PLATE



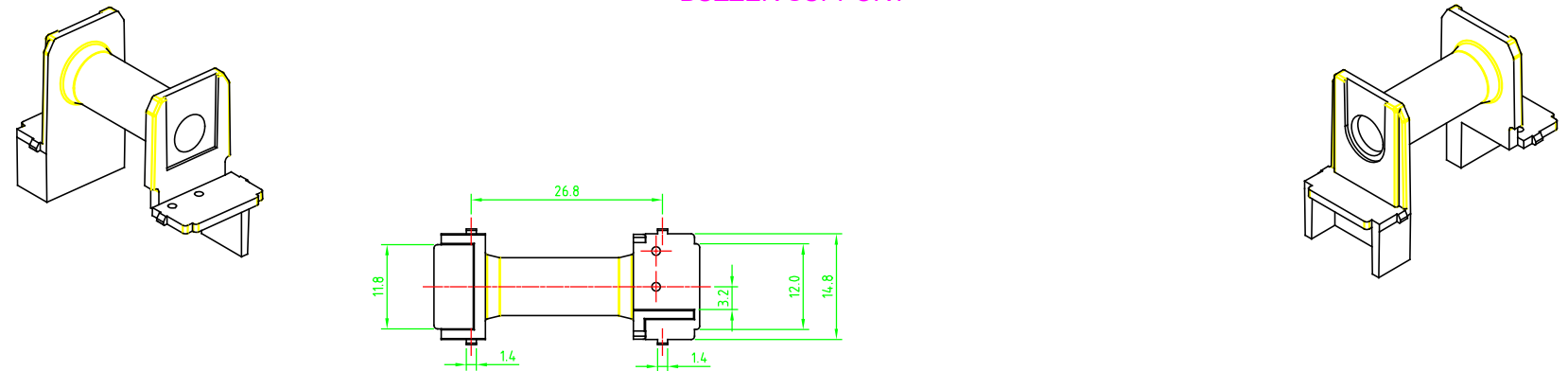
BUZZER



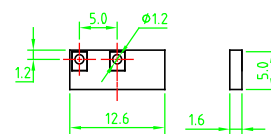
AXLE



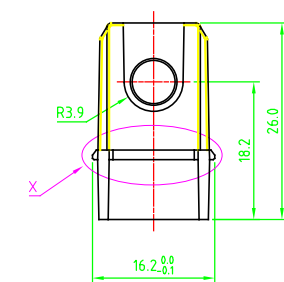
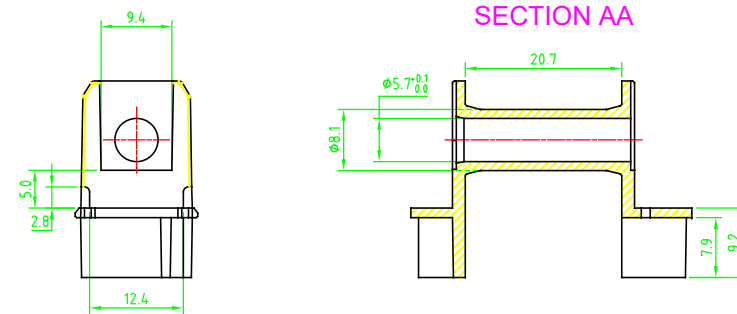
BUZZER SUPPORT



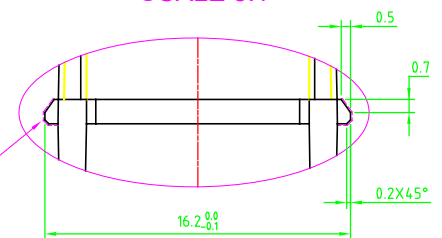
PCB



SECTION AA



DETAIL X
SCALE 5:1



TECHNICAL SPECIFICATIONS

General buzzer coil information:

- Voltage: 250V ~
- Wire Material: Enamelled Cu
- Wire Diameter: 0.05 mm
- Coil Diameter: 13.5mm máx
- Coil electrical resistance: 4.7 to 5.2 KΩ
- Coil isolation: adhesive tape type Nomex / Mylar or equivalent
- Class F or superior

Buzzer support:

- Material: PA
- Color: White

Axle:

- Material: steel

Vibrating plate:

- Material: Fe

PCB:

- Base Material: FR4
- Board Thickness: 1.6mm
- Cu Thickness Top Layer: 105μm
- Holes: tinned

Terminal block:

- STELVIO, REF. C2M 5/2 or equivalent;

ALL MEASURES WITHOUT TOLERANCE: CONSIDER +/-0.1mm

ROHS/REACH DECLARATION REQUESTED IN THE FIRST ORDER

DESENHO Nº Qual info. 2015101F			7	ALTAÇÃO DE DIÂMETRO DO VISO E SERVAÇÃO DE TUBO NA CHAPA.		
			8	DESENHO PARA CONSULTA A PRIMEIRA CHAPA.		
			9	DESENHO DA CHAPA E VISO DE TUBO PARA EXECUÇÃO DE NOVOS PRETÓTIPOS.		
			10	DESENHO EM		
Substul 2015101E			Projeto Descrição			Projeto Descrição
Desenho 28-04-2016 J. Marinho	Rubrica 28-04-2016 J. Marinho	DESIGNAÇÃO Projeto MIOLIO PARA BESOURO 1 MÓD Q45				CÓDIGO 290221
Aprovação 29-04-2016 M. Duarte			ESCALA 2-1	MATERIAL Material		
			TOLERÂNCIAS DECIMAIS $\begin{matrix} X \pm 0.1 \\ .XX \pm 0.05 \end{matrix}$ ANGULAR $\begin{matrix} -5^{\circ} \pm 0.1^{\circ} \\ +5^{\circ} \pm 0.5^{\circ} \end{matrix}$ FOLHA $\begin{matrix} 1 \\ 1 \end{matrix}$	ACABAMENTO Processo		
			Obs.			
File						